

MAK HONEX B

Description

This is light coloured low viscosity oil fortified with additives to provide lubricity.

Application

This oil is recommended for machining operation of all ferrous and non-ferrous material except Titanium alloys. It is also recommended for machining operations ranging from Honing, Turning to High Speed Operations.

Benefits

- Inactive type oil
- Does not leave stain either to work-piece or tool after machining
- Its mildness of odour provides better acceptability to the operator

PERFORMANCE LEVEL

- Proprietary grade

Technical Specifications

Characteristics	ASTM	MAK HONEX B
Appearance	--	Light yellow transparent fluid
K.V at 40°C, cSt	D445	6
Density at 29.5°C	D1298	0.813
Pour Point, °C	D97	-18
Flash Point, (COC), °C	D92	135
Copper corrosion @ 100°C for 3 hrs.	D130	1a

All the mentioned values are typical which may vary from batch to batch.

Storage and Handling

- Indoor Storage is always preferable
- Barrels should be kept horizontally with bunk position at 3 O'clock 9 O'clock position
- Barrels should be kept away from dusty or heated areas.
- During handling any contact with dust must be avoided

Health and Safety

These oils are not hazardous under normal conditions of use. For further guidance appropriate Material Safety Data Sheet (MSDS) may be referred.

Advice

For any further advice on applications or otherwise, please contact the nearest Bharat Petroleum territory office or Technical Services department at the address given below.

Bharat Petroleum Corporation Ltd.

Product and Application Development Dept.
 BPCL 'A' Installation, Sewree Fort Road, Sewree (East)
 Mumbai -400015
 E-mail: MAKcustomercare2@bharatpetroleum.in
 Tel No.: 022-24176351