

# MAK CAMEX COMPOUND

## Description

A range of high viscosity residual type lubricants fortified with special tackiness agents and bitumen. These grades normally require heating to facilitate application

## Application

These oils are recommended for the lubrication of open gears, certain slow speed enclosed gears and other applications where high viscosity adhesive products are required

## Benefits

- Presence of tackiness additive which gives high viscosity adhesive property

## Performance Level

- Camex compound D / H : IS 9554 : 1980 [Reaffirmed Nov., 1998]
- Camex compound B / F / G : Proprietary grades

## Technical Specifications

| Characteristics                                | Test Method | MAK CAMEX COMPOUND |     |     |     |      |
|--|-------------|--------------------|-----|-----|-----|------|
|  |             | B                  | D   | F   | G   | H    |
| K.V at 100° C, cSt                             | ASTM D 445  | 120                | 230 | 430 | 770 | 1150 |
| Pour Point, °C                                 | ASTM D 97   | 24                 | 24  | 27  | 30  | 36   |
| Flash Point, (COC), °C                         | ASTM D 92   | 238                | 252 | 252 | 260 | 285  |
| Copper Strip Corrosion Test at 100°C for 3 hrs | ASTM D 130  | 1a                 | 1b  | 1b  | 1a  | 1b   |

All the mentioned values are typical which may vary from batch to batch

## Storage and Handling

- Indoor Storage is always preferable
- Barrels should be kept vertically and should be kept away from dusty or heated areas.
- Lid should not be left open and during handling any contact with dust must be avoided
- Containers used for product transport should be clean and exclusive

## Health & Safety

This grade is not hazardous under normal conditions of use. For further guidance Material Safety Data Sheet (MSDS) may be referred

## Advice

For any further advice on applications or otherwise, please contact the nearest Bharat Petroleum territory office or Technical Services department at the address given below

### **Bharat Petroleum Corporation Ltd.**

Product and Application Development Dept.  
BPCL 'A' Installation, Sewree Fort Road, Sewree (East)  
Mumbai -400015  
E-mail: [MAKcustomercare2@bharatpetroleum.in](mailto:MAKcustomercare2@bharatpetroleum.in)  
Tel No.: 022-24176351